

QUALITY CERTIFICATION

HOSE: HYDRAULIC HOSE SAE100 R1AT1-1/4" NORM: SAE J517 SAE 100 FIRM: ORDER NO.:	CODE: REPORT NO.: 2024T0902001 DATE OF TEST: 2024/09/01 DATE OF REPORT: 2024/09/02
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TEST NMAE	SPECIFICATION	RESULT			METHOD
		NO:1	NO:1	NO:1	
1.0 DIMENSION CONTROL					EN 24671
1.1 Inside Diameter, mm	31.6-32.1	31.6	31.8	32.0	
1.2 Outside Diameter, mm	41.5-42.5	42.4	42.3	42.4	
1.3 Concentricity (internal-outside/diameter)	MAX:0.8	0.7	0.6	0.5	
1.4 Cover wall thickness mm	0.8-1.5	OK	OK	OK	
1.5 Inner compound	NBR	OK	OK	OK	
1.6 Inner compound code	6280	OK	OK	OK	
1.7 Cover compound	CR/NBR	OK	OK	OK	
1.8 Cover compound code	3345	OK	OK	OK	
2.0 HYDROSTATIC TEST					EN ISO 1402
2.1 Working Pressure, kgf/cm ²	63	OK	OK	OK	
2.2 Change Elongation at W.P. %	+2/-4	0.7	0.8	0.5	
2.3 Proof Pressure, kgf/cm ²	126	OK	OK	OK	
2.4 Burst Pressure, kgf/cm ²	MIN:252	285	290	295	
2.5 Minimum Bend Radius, (420mm %)	MAX:1.0	OK	OK	OK	
2.6 Working temp. MAX	(-40°C/+100°C)	OK	OK	OK	
3.0 COLD FLEXIBILITY					EN 24672/B
3.1(-40°C/24h) (TUBE)	No Crack	Not Cracked	Not Cracked	Not Cracked	
3.2(-40°C/24h) (COVER)	No Crack	Not Cracked	Not Cracked	Not Cracked	
4.0 ADHESIVE					EN 28033
4.1 Liner-Reinforcement, kgf/cm	MIN:2.5	No Separate	No Separate	No Separate	
4.2 Reinforcement - Cover, kgf/cm	MIN:2.5	No Separate	No Separate	No Separate	
5.0 FIULD RESISTANCE					ISO 1817
5.1 ASTM NO:3 (CHANGE IN VOLUME)					
5.1.1(100°C.72h) (TUBE) %	0/100	8.25	8.25	8.25	
5.1.2(100°C.72h) (COVER) %	0/100	38.67	38.67	38.67	
6.0 LEAKAGE TEST kgf/cm ²	156	OK	OK	OK	EN ISO 1402
7.0 OZONE RESITANCE (COVER)					EN 27326/1-2
(40C/50 pphm O3/72h/%20 Elon./ 2X)	Rating:0	Rating:0	Rating:0	Rating:0	
8.0 VACUUM bar	MAX:-0.8	OK	OK	OK	
9.0 IMPULSE TEST Cycles	MIN:200.000	OK	OK	OK	ISO 6803
OBERVATIONS:"THE SAMPLES TESTED WERE FROM TAKEN FROM HOSES WHICH WERE PRODUCED FOR					

INSPECTOR:
SIGNATURE:

APPROVED:
SIGNATURE