

QUALITY CERTIFICATION

HOSE: HYDRAULIC HOSE EN 856 4SH 1" NORM: DIN 20023 4SH FIRM: ORDER NO.:	CODE: REPORT NO.: 2024T0912006 DATE OF TEST: 2024/09/11 DATE OF REPORT: 2024/09/12
--	---

TEST NMAE	SPECIFICATION	RESULT			METHOD
		NO:1	NO:2	NO:3	
1.0 DIMENSION CONTROL					EN 24671
1.1 Inside Diameter, mm	24.8-25.3	25.3	25.2	25.3	
1.2 Outside Diameter, mm	38.8-39.2	38.8	38.8	38.9	
1.3 Concentricity (internal-outside/diameter)	MAX:0.8	0.8	0.6	0.5	
1.4 Cover wall thickness mm	0.8-2.5	OK	OK	OK	
1.5 Inner compound	NBR	OK	OK	OK	
1.6 Inner compound code	1201	OK	OK	OK	
1.7 Cover compound	CR/NBR	OK	OK	OK	
1.8 Cover compound code	2106	OK	OK	OK	
2.0 HYDROSTATIC TEST					EN ISO 1402
2.1 Working Pressure, kgf/cm ²	380	OK	OK	OK	
2.2 Change Elongation at W.P. %	+2/-4	0.6	0.7	0.5	
2.3 Proof Pressure, kgf/cm ²	760	OK	OK	OK	
2.4 Burst Pressure, kgf/cm ²	MIN:1520	1582	1682	1650	
2.5 Minimum Bend Radius, (180mm) %	MAX:1.0	OK	OK	OK	
2.6 Working temp. MAX	(-40°C/+100°C)	OK	OK	OK	
3.0 COLD FLEXIBILITY					EN 24672/B
3.1(-40°C/24h) (TUBE)	No Crack	Not Cracked	Not Cracked	Not Cracked	
3.2(-40°C/24h) (COVER)	No Crack	Not Cracked	Not Cracked	Not Cracked	
4.0 ADHESIVE					EN 28033
4.1 Liner-Reinforcement, kgf/cm	MIN:2.5	No Separate	No Separate	No Separate	
4.2 Reinforcement - Cover, kgf/cm	MIN:2.5	No Separate	No Separate	No Separate	
5.0 FIULD RESISTANCE					ISO 1817
5.1 ASTM NO:3 (CHANGE IN VOLUME)					
5.1.1(100°C.72h) (TUBE) %	0/100	8.25	8.25	8.25	
5.1.2(100°C.72h) (COVER) %	0/100	38.67	38.67	38.67	
6.0 LEAKAGE TEST kgf/cm ²	790	OK	OK	OK	EN ISO 1402
7.0 OZONE RESITANCE (COVER)					EN 27326/1-2
(40C/50 pphm O3/72h/%20 Elon./ 2X)	Rating:0	Rating:0	Rating:0	Rating:0	
8.0 VACUUM bar	MAX:-0.8	OK	OK	OK	
9.0 IMPULSE TEST Cycles	MIN:400.000	OK	OK	OK	ISO 6803

INSPECTOR: SIGNATURE:	APPROVED: SIGNATURE
--------------------------	------------------------