

# QUALITY CERTIFICATION

HOSE: HYDRAULIC HOSE SAE100 R6 1/4" NORM: SAE J517 SAE 100 FIRM: ORDER NO.:	CODE: REPORT NO.: 2024T0912004 DATE OF TEST: 2024/09/11 DATE OF REPORT: 2024/09/12
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TEST NMAE	SPECIFICATION	RESULT			METHOD
		NO:1	NO:1	NO:1	
<b>1.0 DIMENSION CONTROL</b>					
1.1 Inside Diameter, mm	6.1-6.4	6.2	6.1	6.3	EN 24671
1.2 Outside Diameter, mm	12-12.5	12.2	12.3	12.4	
1.3 Concentricity (internal-outside/diameter)	MAX:0.8	0.7	0.6	0.5	
1.4 Cover wall thickness mm	0.8-1.5	OK	OK	OK	
1.5 Inner compound	NBR	OK	OK	OK	
1.6 Inner compound code	6280	OK	OK	OK	
1.7 Cover compound	CR/NBR	OK	OK	OK	
1.8 Cover compound code	3345	OK	OK	OK	
<b>2.0 HYDROSTATIC TEST</b>					
EN ISO 1402					
2.1 Working Pressure, MPA	2.8	OK	OK	OK	
2.2 Change Elongation at W.P. %	+2/-4	0.6	0.5	0.8	
2.3 Proof Pressure, MPA	5.6	OK	OK	OK	
2.4 Burst Pressure, MPA	MIN:11.2	12	13	12	
2.5 Minimum Bend Radius, (130mm) %	MAX:1.0	OK	OK	OK	
2.6 Working temp. MAX	(-40°C/+100°C)	OK	OK	OK	
<b>3.0 COLD FLEXIBILITY</b>					
EN 24672/B					
3.1(-40°C/24h) (TUBE)	No Crack	Not Cracked	Not Cracked	Not Cracked	
3.2(-40°C/24h) (COVER)	No Crack	Not Cracked	Not Cracked	Not Cracked	
<b>4.0 ADHESIVE</b>					
EN 28033					
4.1 Liner-Reinforcement, kgf/cm	MIN:2.5	No Separate	No Separate	No Separate	
4.2 Reinforcement - Cover, kgf/cm	MIN:2.5	No Separate	No Separate	No Separate	
<b>5.0 FIULD RESISTANCE</b>					
ISO 1817					
5.1 ASTM NO:3 (CHANGE IN VOLUME)					
5.1.1(100°C.72h) (TUBE) %	0/100	8.25	8.25	8.25	
5.1.2(100°C.72h) (COVER) %	0/100	38.67	38.67	38.67	
<b>6.0 LEAKAGE TEST</b>					
EN ISO 1402					
6.0 LEAKAGE TEST MPA	6	OK	OK	OK	
<b>7.0 OZONE RESITANCE</b>					
EN 27326/1-2					
7.0 OZONE RESITANCE (COVER) (40C/50 pphm O3/72h/%20 Elon./ 2X	Rating:0	Rating:0	Rating:0	Rating:0	
<b>8.0 VACUUM</b>					
8.0 VACUUM bar	MAX:-0.8	OK	OK	OK	
<b>9.0 IMPULSE TEST</b>					
9.0 IMPULSE TEST Cycles	MIN:200.000	OK	OK	OK	ISO 6803
OBERVATIONS:"THE SAMPLES TESTED WERE FROM TAKEN FROM HOSES WHICH WERE PRODUCED FOR					

INSPECTOR: SIGNATURE:	APPROVED: SIGNATURE
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